



INDO	)P 20	OTO	)
Modulation	75%		100%
Electrical Output	15		20 kWe
Thermal Output	33.9		41.9 kWth
Energy input	50.4		64.8 kW
Engine	type - T	.0Y0.	TA 4Y
C	cylinder	s <b>-</b> 4	
Displac	cement	2237	ccm
Electrical Eff	29.8		30.9 %
Thermal Eff	67.1		64.7 %
Total Efficiency	96.9		95.6 %
Seasonal Effici	ency		189
Output flow Te	mp		85-90
Return Temp			35-70
СО			< 60
NOx		<	27 mg/Nm
-			65
SPL			50 dB(A)
We	eight 80	0 kg	S
1491mm	k 800mr	n x 1	266mm
Fuel - na	atural ga	as/L	PG

service interval 8000 hrs







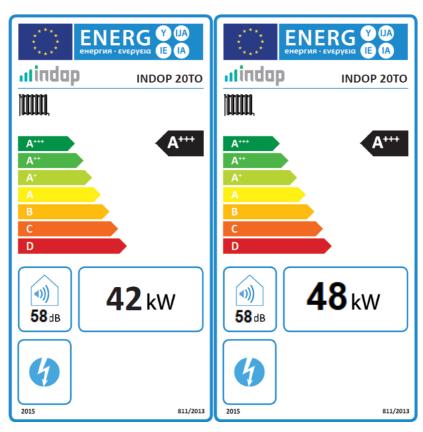
## 3 BEFORE INSTALLATION

Before installation of INDOP CHP unit you must consult your gas supply company, district master chimney sweep and obtain your electricity suppliers consent.

For successful approved and activated warranty, the system must be thoroughly inspected and for the first time started-up by an authorized INDOP person. It is not necessary to complete this operation. In this case, the warranty for system will not be approved!

## 3.1 ERP ACORDING TO REGULATIONS 811/2013 EU

The measurements were carried out in accordance with the standard EN 50465:2015.



Seasonal efficiency without condensing system: 189%

- Seasonal efficiency with condensing system: 216%

Heat power without condensing system: 42 kW

Heat power with condensing system: 48 kW

- Sound power level: 58 dB



## 5.4 TECHNICAL SPECIFICATIONS FOR INDOP CHP UNIT

TECHNICAL DATA FOR UNIT	EM		20 kW	
		100%	75%	50%
Gas consumption	Nm³/h	6,48	5,04	3,43
Electrical power	kW el.	20	15	10
Power factor	λ		0,98-0,99	
Thermal power	kW	41,9	33,9	23
Operating current	Α	30	22	14,7
max. Apparent power SAmax (cos φ 0.95):	kVA		21	
LHV		1		
Energy input	kW	64,8	50,4	34,3
Electrical efficiency	%	30,9	29,8	29,2
Thermal efficiency	%	64,7	67,1	67,1
Total efficiency	%	95,6	96,9	96,3
HHV		1	II.	
Energy input	kW	71,9	55,9	38
Electrical efficiency	%	27,8	26,8	26,3
Thermal efficiency	%	58,3	60,6	60,5
Total efficiency	%	86,1	87,4	86,8
DATA WITH CONDENSING SYSTEM (return 30 °C)				
Electrical power	kW	20		
Thermal power	kW	48,2		
Energy input	kW	64,8		
Electrical efficiency	%	30,9		
Thermal efficiency	%	74,4		
Total efficiency	%	105,3		
Seasonal space heating energy efficiency (without condensing system)	%	189		
Seasonal space heating energy efficiency (with condensing system)	%	216		
Sound power level	dB	58		
Sound pressure level at distance 1m	dB(A)	50		
Thermal circuit		1		
Without condensing system:			-	
Flow temperature	°C	85–90		
Return temperature	°C	30–70		
Minimum flow rate of medium	l/min	33,3		
Minimum flow rate of medium	m³/h	2,0		
Max pressure drop (secondary circuit - customer)	bar	0,45		
With condensing system:		,		
Flow temperature	°C	85–90		
Return temperature	°C	30		
Minimum flow rate of medium	I/min	33,3		
Minimum flow rate of medium	m³/h	2,0		
Max pressure drop (secondary circuit - customer )	bar	0,35		
1 ( )		-,	_	



Electrical consumption of the unit:					
Stand by mode	W	50			
Full power	W	248			
Basic dimensions and mass of INDOP CHP unit (no handles, compensation or attachments)					
Length	mm	1491			
Width	mm	800			
Height	mm	1266			
Weight	kg	800			
Technical data - engine					
Manufacturer		TOYOTA 4Y			
Engine type		L			
Operating mode		4-Takt Otto			
Configuration		R			
Number of cylinders		4			
Cylinder diameter	mm	91			
Engine stroke	mm	86			
Volume	cm <sup>3</sup>	2237,0			
Nominal speed	RPM	1540			
Length	mm	610,5			
Width	mm	590			
Height	mm	764			
Net weight	kg	122			
Lubricating oil consumption	kg/h	0,003			
Compression ratio	3	10,5			
Oil volume in the engine max/min	I	11,2/1,5			
Oil tank volume	I	38,8			

Technical data - alternator				
Frequency	Hz	50		
Voltage	V	400		
Power	kVA	28,9		
Current	A	42,5		
Power factor	λ	0,75		
Revolutions per minute	RPM	1535		
Thermal energy balance				
Without condensing system:				
Energy input	kW	64,8		
Cooling water	kW	24,3		
Flue gases	kW	17,6		
Power to heat ratio		0,48		
With condensing system:	·			
Energy input	kW	64,8		
Cooling water	kW	24,3		
Flue gases	kW	23,9		
Power to heat ratio		0,41		



Flue gas				
Flue gases temperature with full load	°C	110 ± 5		
Flue gases mass flow rate - wet	kg/h	85		
Flue gases mass flow rate - dry	Nm3/h	69,6		
Maximum pressure drop of flue gases	mbar	20		
Emissions				
CO @ 5% O <sub>2</sub>	mg/Nm³	60		
NO <sub>x</sub> @ 5% O <sub>2</sub>	mg/Nm³	75		
Without condensing system:	·			
CO (total energy produced)	mg/kWh	66		
NO <sub>x</sub> (total energy produced)	mg/kWh	82		
CO (electricity produced)	mg/kWh	204		
NO <sub>x</sub> (electricity produced)	mg/kWh	255		
CO (heat produced)	mg/kWh	97		
NO <sub>x</sub> (heat produced)	mg/kWh	122		
With condensing system:				
CO (total energy produced)	mg/kWh	60		
NO <sub>x</sub> (total energy produced)	mg/kWh	75		
CO (electricity produced)	mg/kWh	204		
NO <sub>x</sub> (electricity produced)	mg/kWh	255		
CO (heat produced)	mg/kWh	85		
NO <sub>x</sub> (heat produced)	mg/kWh	106		
Air combustion data				
Combustion air mass flow	kg/h	80,2		
Ventilation air flow	m3/h	18		

Table 6: Technical data for INDOP CHP unit

Consumption of natural gas with  $Hu_36~MJ/Nm3$  in standard conditions: 15 °C; 101,325 kPa. The defined technical data are based on standard conditions according to EN 50465:2015. Any deviations from the standard conditions can cause changes in the value of thermal data, fuel consumption and electrical power output and should be taken into account when designing the heating circuit equipment. When defining dimensions of the heating circuit equipment, it is recommended to take into account the thermal power tolerance of  $\pm$  8%, and additional 10% reserve. Electric power  $\pm$ 5 %.

## Note:

All data provided in the technical specification are based on full load of the engine, unless otherwise defined, with scheduled temperatures, and use of natural gas with calorific value of 10 kWh/Nm³ and gas methane number > 80, taking into account technological development and changes.